

**Instructions:** A. Standard process flow for die-attach and wire bond. B. Conductive silver paste 84-10MISR4 silver epoxy Ablestick is to be used for die attach. C. Curing: Curing time: 8 Hr  $\pm$  20 / - 0 min Curing temp:  $160 \pm 10^{\circ}$ C N2 Supply: 5 SCFH min. Adhesive paste cure temperature is to be 160 degrees C for 8 hours minimum D. Final assemblies to be nitrogen purged and vacuum packed for transportation. Trays used for shipping ceramic carriers are acceptable. Notes: CF5036 and CF5037 use the same bonding diagram Item ID Description Qty per Assembly Sumitomo 6pad 5x7mm pkg for NPC S5070DCK1 1 Differential output IC CF5036D1-1 NPC IC 1 Capacitor 0402 C0402K-103-PD 1 0.01uF SMD

Revision	Date	Reason
А	2005/12/28	Update format for general publication
-	2005/11/23	Original Issue

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ASM5070-CF5036D1-1 Revision: - A