

## 1. OVERVIEW

The SME-08BDx is a 3-channel optical encoder IC with digital output.

The SME-08BDx consists of an LED and an OEIC (Opto-Electric Integrated Circuit) in a single package.

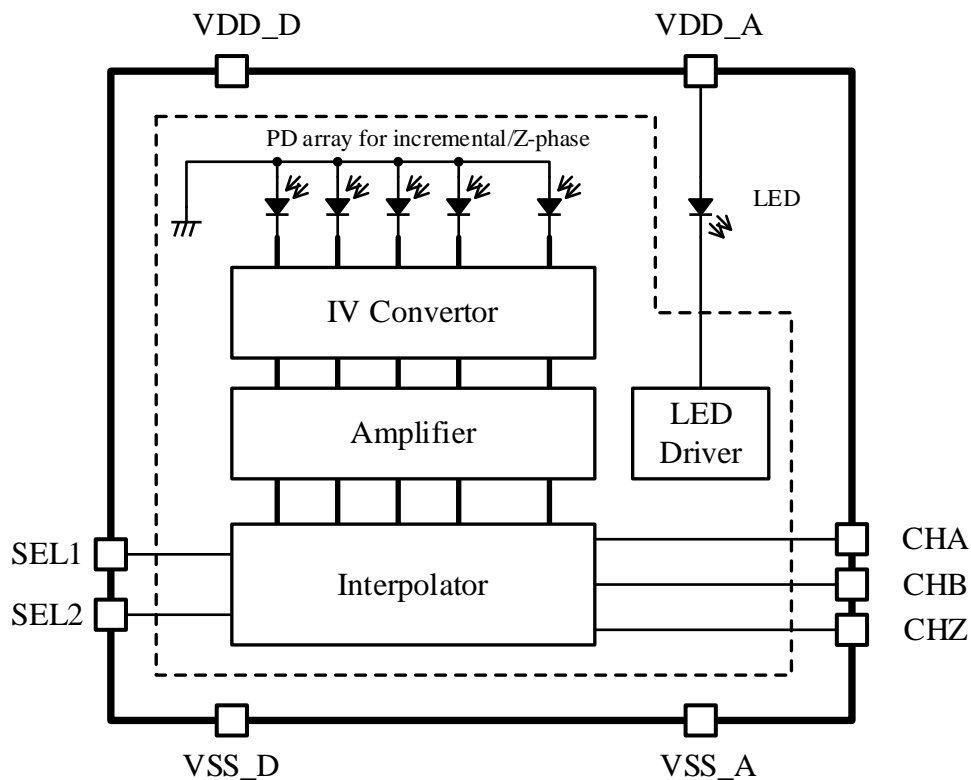
The light emitted from the LED is projected onto the code wheel, and the reflected light is received by a photodiode to detect the relative movement between the SME-08BDx and the code wheel. In addition, Z-phase, the origin signal, is output by setting a pattern on the code wheel for origin detection.

The resolution can be adjusted with a built-in interpolation circuit.

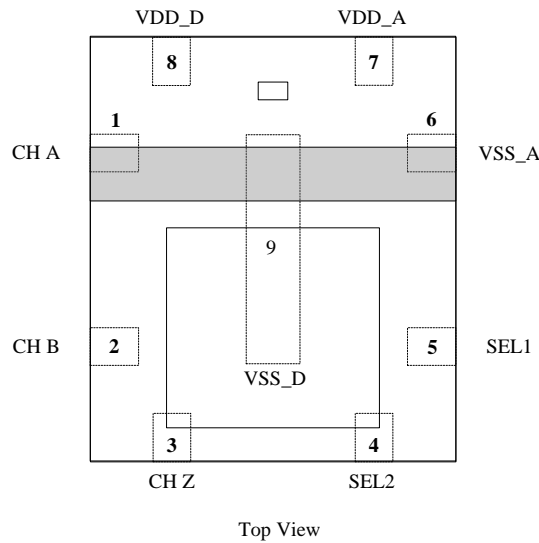
## 2. FEATURES

- Compact clear molded package (L=3.95mm W=3.4mm H=1.0 mm)
- 80μm resolution (When interpolation factor is 1)
- LED and OEIC fabricated in a single package
- 3-channel digital output
- Built-in interpolation circuit (Interpolation factor can be selected from 4, 8, 16)
- Supports 3.3 V and 5 V supply voltages
- 27mA current consumption
- LED wavelength: 850nm

## 3. BLOCK DIAGRAM



4. PIN LAYOUT



5. PIN DESCRIPTION

No.	Name	I/O	Function
1	CHA	O	A-phase digital incremental signal
2	CHB	O	B-phase digital incremental signal
3	CHZ	O	Z-phase digital origin signal
4	SEL2	I	Interpolation setting input 2
5	SEL1	I	Interpolation setting input 1
6	VSS_A	-	Ground
7	VDD_A	-	Supply voltage
8	VDD_D	-	Supply voltage
9	VSS_D	-	Ground

I/O type I: Input O: Output

## 6. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Conditions	Rating	Unit	note
Supply voltage	$V_{DD}$	VDD_A, VDD_D pins	-0.3 to 7.0	V	*1
Input voltage	$V_{IN}$	SEL1, SEL2 pins	-0.3 to $V_{DD}+0.3$	V	*1
Output voltage	$V_{OUT}$	CHA, CHB, CHZ pins	-0.3 to $V_{DD}+0.3$	V	*1,*2
Storage temperature	$T_{STG}$		-40 to 85	°C	*3

\*1: Parameters must not exceed ratings, not even momentarily. If a rating is exceeded, there is a risk of IC failure, deterioration in characteristics, and decrease in reliability.

\*2:  $V_{DD}$  in absolute value ratings refers to the recommended operating voltage  $V_{DD}$  value.

\*3: Stored separately in Nitrogen ( $N_2$ ) atmosphere or vacuum.

## 7. RECOMMENDED OPERATING CONDITIONS

$V_{SS}=0V$  codewheel  $R_{Op}:11mm$

Parameter	Symbol	Conditions	MIN	TYP	MAX	Unit
Supply voltage	$V_{DD}$	Between VDD and VSS terminals $V_{DD\_A}=V_{DD\_D}$ $V_{SS\_A}=V_{SS\_D}$	4.5	5	5.5	V
			3.0	3.3	3.6	
Operating temperature	$T_a$	-	-40	25	85	°C
Code wheel radial misalignment	$E_R$		-0.2		+0.2	mm
Code wheel tangential misalignment	$E_T$		-0.2		+0.2	mm
Code wheel Gap	G		0.5	0.75	1.0	mm

\* Operation outside the recommended operating conditions may adversely affect reliability. Use only within specified ratings

## 8. ELECTRIC CHARACTERISTIC

## 8.1. DC Characteristics

$V_{SS}=0V$ ,  $T_a=25^{\circ}C$

Parameter	Symbol	Condition	MIN	TYP	MAX	Unit
Current consumption	$I_{DD1}$	Include LED load current At no output load	-	27	40	mA
High-level output voltage	$V_{OH}$	$I_{OH}=1.5mA$	$V_{DD}-0.4$		$V_{DD}$	V
Low-level output voltage	$V_{OL}$	$I_{OL}=-1.5mA$	$V_{SS}$		0.4	V

\*Under our installation conditions and typical recommended operating conditions

## 8.2. AC Characteristics

 $V_{SS}=0V$ 、 $T_a=25^{\circ}C$ 

Parameter	Symbol	Condition	MIN	TYP	MAX	Unit
Output frequency	$F_{OUT}$	SEL1 = H, SEL2 = H Interpolation factor: 4	-	-	240	kHz
		SEL1 = L, SEL2 = L Interpolation factor: 8	-	-	480	
		SEL1 = H, SEL2 = L Interpolation factor: 16	-	-	960	
Output signal rise time	$t_r$	$C_L \leq 50pF$	-	-	100	ns
Output signal fall time	$t_f$	$C_L \leq 50pF$		-	100	ns
Output stable latency	$t_{wait}$		1	-	-	ms

\*Under our installation conditions and typical recommended operating conditions

## 9. FUNCTION DESCRIPTION

The light emitted from the LED is projected onto the code wheel, and the reflected light is received by a photodiode to detect the relative movement between the SME-08BDx and the code wheel. In addition, Z-phase, the origin signal, is output by setting a pattern on the code wheel for origin detection.

The SME-08BDx also has a built-in interpolation circuit, which can be set using the SEL1 and SEL2 pins.

## 9.1. Interporation Function

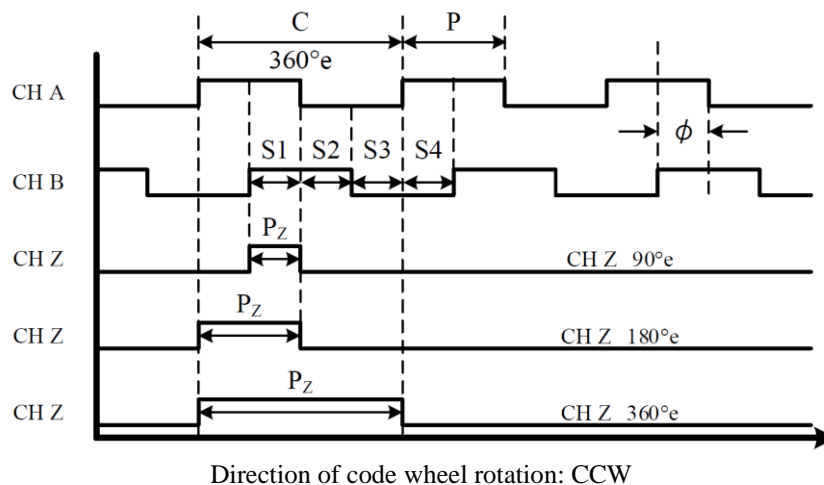
The interpolation factors can be set by the SEL1 and SEL2 pins.

SEL1	SEL2	Interpolation factor
H	H	4
L	L	8
H	L	16

## 9.2. LED Auto Power Control (APC) Brightness Adjustment Function

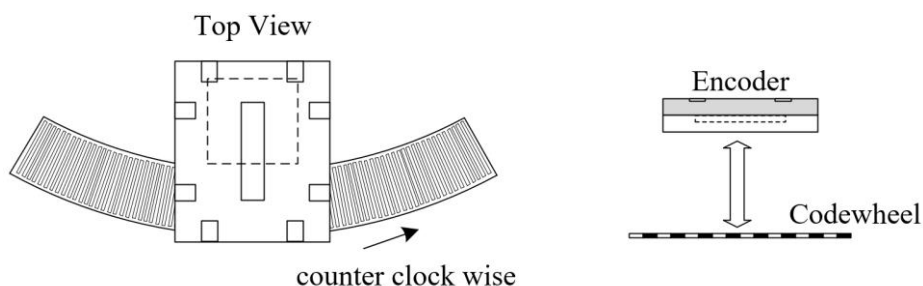
The SME-08BDx has a built-in automatic LED brightness adjustment function (Auto Power Control) to compensate for LED brightness variations and temperature fluctuations.

## 10. TIMING DIAGLAM



\* The Z-phase pulse width is determined by each product.

Product name	Z-phase pulse width
SME-08BD1	90°e
SME-08BD2	180°e
SME-08BD3	360°e



### Parameter Definition

Parameter	Symbol	
Output cycle	C	Phase A and B output 1 cycle 360°e
Output cycle error	$\Delta C$	Output cycle deviation
Pulse width (Duty)	P	Output signal duty ratio
Pulse width (Duty) error	$\Delta P$	Deviation of the pulse width from the ideal value of 180°e
State	S	Phase A/B rising (falling) edge interval. 4 states per output cycle, ideal value is 90°e
State error	$\Delta S$	Deviation of each state width from 90°e
Phase difference	$\phi$	The distance between the center of the High state of phase A and the center of the High state of phase B. Ideal value 90°e
Phase error	$\Delta \phi$	Deviation from the ideal phase value of 90°e
Optical Radius	R <sub>OP</sub>	Distance from the center of rotation of the code wheel to the optical center of the encoder IC
Z-phase pulse width	P <sub>Z</sub>	Z-phase pulse width

Encoder Output Characteristics

Code wheel:  $R_{OP} = 11\text{mm}$ 

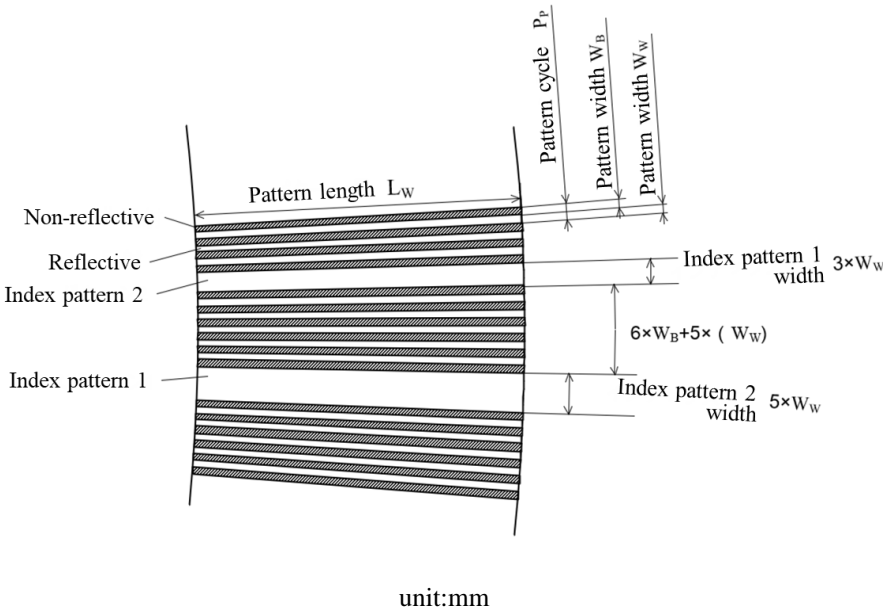
Parameter	Symbol	TYP			Unit
		Interpolation factor 4	Interpolation factor 8	Interpolation factor 16	
Output cycle error	$\Delta C$	$\pm 17$	$\pm 28$	$\pm 35$	$^{\circ}\text{e}$
Pulse width (Duty) error	$\Delta P$	$\pm 14$	$\pm 18$	$\pm 22$	$^{\circ}\text{e}$
Phase error	$\Delta \phi$	$\pm 5$	$\pm 8$	$\pm 9$	$^{\circ}\text{e}$
State error	$\Delta S$	$\pm 8$	$\pm 10$	$\pm 13$	$^{\circ}\text{e}$
Z-phase pulse width (Gated $90^{\circ}$ )	$P_Z$	90	90	90	$^{\circ}\text{e}$
Z-phase pulse width (Gated $180^{\circ}$ )	$P_Z$	180	180	180	$^{\circ}\text{e}$
Z-phase pulse width (Gated $360^{\circ}$ )	$P_Z$	360	360	360	$^{\circ}\text{e}$

\*Under our installation conditions and typical recommended operating conditions

11. RECOMMENDED CODE WHEEL CONDITIONS

Parameter	Symbol	Min	Typ	Max	Unit	Note
Pattern width ratio (reflective/non-reflective)	$W_W/W_B$	0.9	1	1.1		
Incremental pattern cycle	$P_P$		80		$\mu\text{m}$	
Incremental pattern width	$W_W, W_B$		40		$\mu\text{m}$	
Pattern length	$L_W$	1.8	-	-	mm	
Reflectance (reflective part)	$R_F$	60	-	-	%	
Reflectance (non-reflective part)		-	-	10	%	

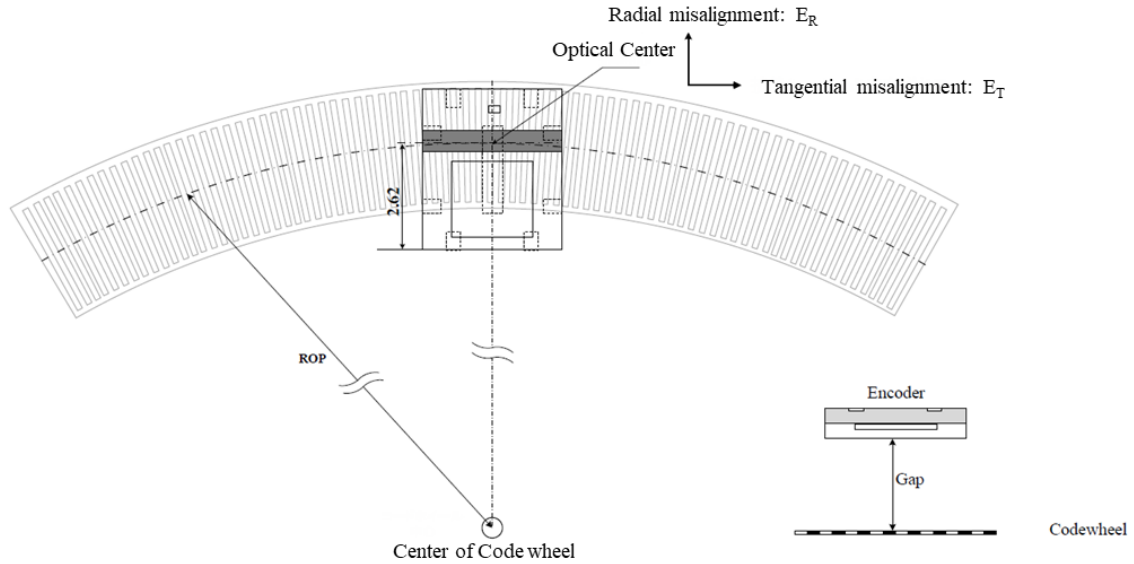
$R_{OP}=(PPR*P_P)/2\pi$



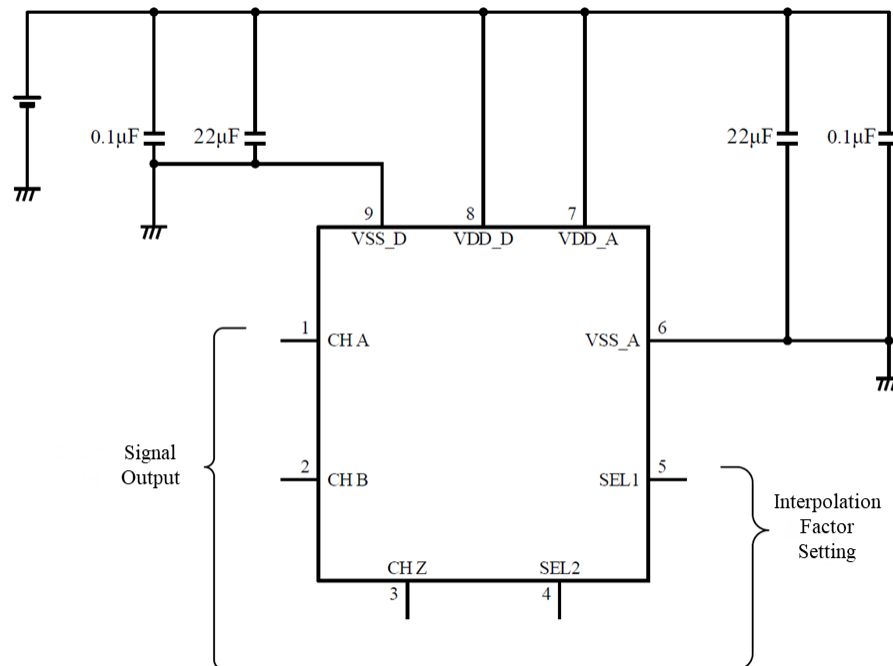
## 12. CODE WHEEL MOUNTING CONDITIONS

The optical center of the encoder IC should be aligned with the ROP.

Please evaluate the mounting conditions thoroughly before setting the encoder IC.

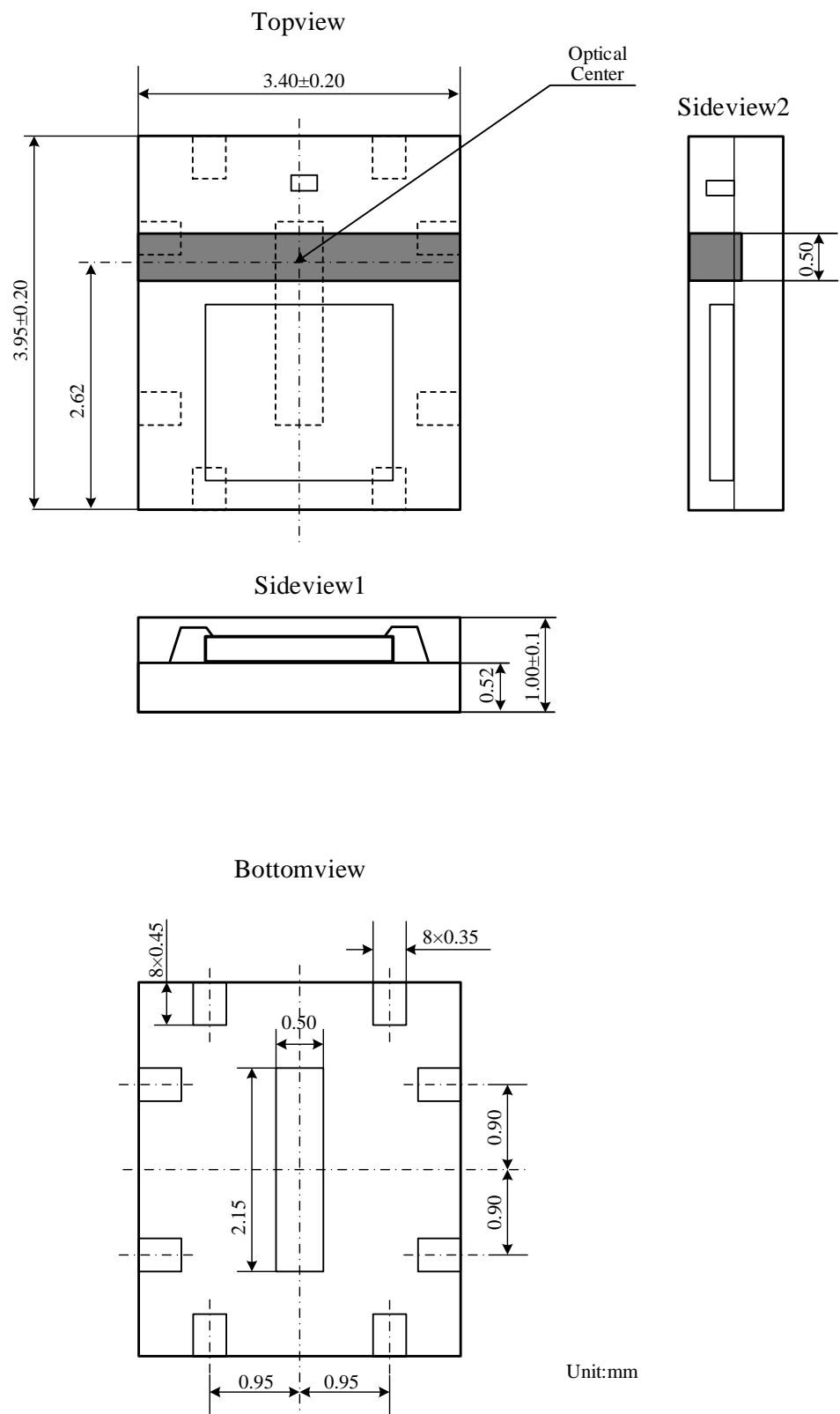


## 13. TYPICAL APPLICATIONS





14. PACKAGING DIMENSIONS



**15. USAGE AND PRECAUTIONS**

This product is designed and manufactured to the generally accepted standards of reliability as expected for use in general electronic and electrical equipment, such as personal equipment, machine tools, and measurement equipment. This product is not designed and manufactured to be used in any other special equipment requiring extremely high level of reliability and safety, such as aerospace equipment, nuclear power control equipment, medical equipment, transportation equipment, disaster prevention equipment, security equipment.

If you wish to use this product in equipment requiring extremely high level of reliability, please contact our sales department or representative in advance.

In the event that this product is used in such equipment, please take scrupulous care and apply fail-safe techniques including redundancy and malfunction prevention in order to prevent damage to life, health, property, or infrastructure etc. in case there is some malfunction in the product.

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